

10/4/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

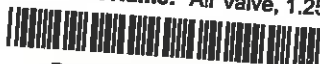
D4652-5
Job Sheet 201490



Part No: D4652-5

Job Qty: 36 pcs

Part Name: Air Valve, 1.25 Id Disk Type



Part Weight: 0 lbs

Job Created: 10/4/19

Due Date: 11/29/19

Type: Stock

Status: New

Priority: Medium

Job Tracking No:

Created By: Chantal Lavoie

Description:

Note: DWG D4652 REV.E IPP REV.A 15.08.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing	36 pcs	11/29/19	11/29/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	36 pcs	11/29/19	11/29/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S234505



Part: D4652-5

Job No: 201490

Serial No/Batch: S234505

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/25/19

Plex 10/4/19 12:54 PM Dart.Lavoie.Chantal

					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	36 pcs	11/29/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	36 ✓ pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

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MF003 (Oscar)

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Oscar

					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	36 ✓ pcs	11/29/19	0.00 0.00	QC 21 - SA - 21 ✓	DAS MF 003
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89 NOV 26 2019

Part Op 100 - Issue P/O: _____ Purchase Part Number: AV357304-2 Note: PURCHASE VENDOR ASSEMBLY P/N
 Descriptions: AV357304-2. VENDOR ASSEMBLY INCLUDES AV357304-2 AND MN8005-1 C OF C IS REQUIRED
 110 - Receive & Inspect for Damage & Mat'l Certs
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AV357304-2	Air Valve (Black Anodize) D4652-5	36 pcs (1 ea)	100-Purchasing	5234504

Job Allocations

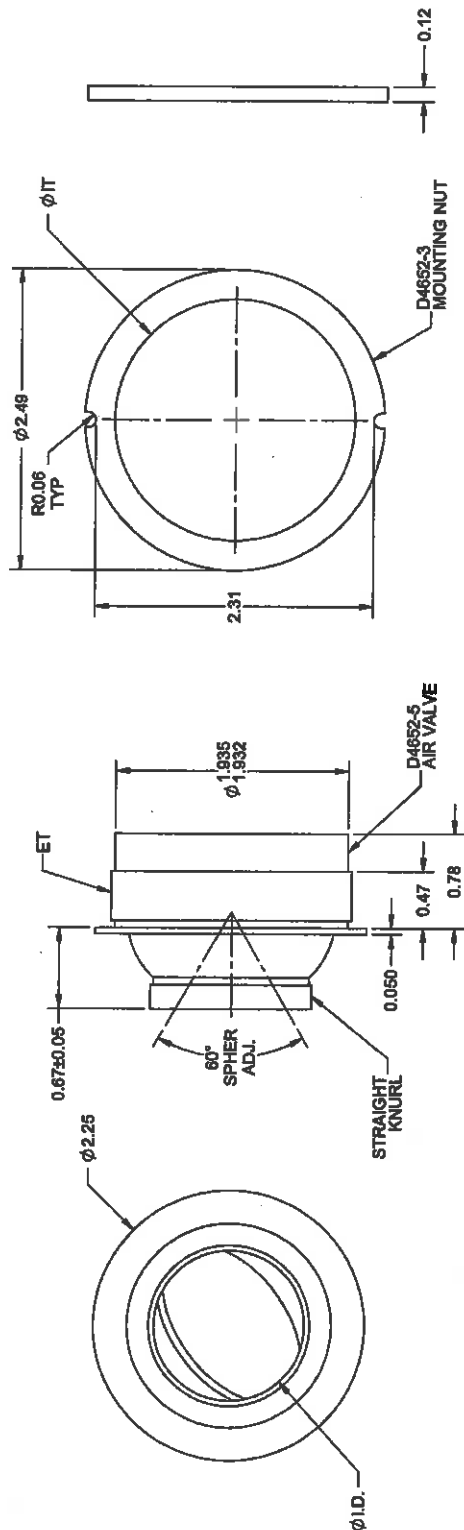
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	AV357304-2	36	0	0

Part Specifications

Specifications could not be found.

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SPECIFICATION CONTROL DRAWING



D4652-X AIR VALVE/MOUNTING NUT

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DART PART NUMBER	DESCRIPTION	VENDOR	VENDOR PART NUMBER	MATERIAL	FINISH	INSIDE DIAMETER "ID"	EXTERNAL THREAD	INTERNAL THREADS	WEIGHT (lbs)
D4652-3	MOUNTING NUT	BIRK AEROSPACE CORPORATION	MN8005-1	ALUMINUM	N/A	N/A	N/A	2.00-24 UNS-2B	0.02
D4652-5	AIR VALVE	BIRK AEROSPACE CORPORATION	AV357304-2	ALUMINUM	FINE SATIN TEXTURE BLACK ANODIZE	1.25	2.00-24 UNS-2A	N/A	0.12

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: PER TABLE
- 8) PURCHASE VENDOR ASSEMBLY P/N AV357304-2 AND MN8005-1



RELEASED

2019 APR 22

APPROVED

DESIGN	RF	VS	VS	VS	VS	VS	VS	VS	VS
DRAWN									
CHECKED									
MEG. APPR.									
APPROVED									
DE APPR.									
DATE	19.04.16								
TITLE: AIR VALVE									
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA REV. E SHEET 2 OF 3 SCALE NTS									

NOT TO BE USED FOR ANY PURPOSES NOT COVERED BY THE DART AEROSPACE LTD. DRAWING. THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE NECESSARY PERMISSIONS FROM THE DART AEROSPACE LTD. BEFORE USING THE DRAWING FOR ANY PURPOSES NOT COVERED BY THE DART AEROSPACE LTD. DRAWING.



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER

POHB044704



Supplier: BIR001-VU
Birk Aerosystems Corporation
14321 Commercial Drive
Garden Grove, CA 92843 USA
Phone: 714-554-9782
Fax: 714-554-3659

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044704

PO Date: 10/7/19

Due Date: 11/22/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT-07-2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		PC7041-1			Plenum Cap Assembly D4646-1 : AS PER DWG D4646 REV. A	Firmed X12	-	11/22/19	12 pcs	0 pcs	12 pcs	\$11.42/pcs	\$137.04
2	201490	AV357304-2			Air Valve (Black Anodize) D4652-5 : AS PER DWG D4652 REV. E	Firmed X36	-	11/22/19	36 pcs	0 pcs	36 pcs	\$137.85/pcs	\$4,962.60
3	201492	AV4080	AV4080-3		Air Valve D4652-7 : AS PER DWG D4652 REV. E	Firmed X36	-	11/22/19	36 Ea	0 Ea	36 Ea	\$104.56/Ea	\$3,764.16
Grand Total:												\$8,863.80	

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PURCHASE ORDER

POHB044704



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/7/19 10:31 AM Dart.Lavoie.Chantal

BAC**BURK AEROSYSTEMS CORPORATION**14321 Commerce Drive
Garden Grove, California 92843
Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 11/22/19

CUSTOMER PO: POHB044704

SHIPPER NO.: DAR191122

CERTIFICATE OF CONFORMITY / PACKING LIST**SHIP TO: DART AEROSPACE LTD****1270 ABERDEEN****HAWKESBURY ON K6A 1K7****Canada****DAS**
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8-89

PO	ITEM	PRODUCT NO.	DESCRIPTION	QUANTITY		LOT CODE	LOT QTY	SERIAL NO.
				ORDERED	SHIPPED			
1		PC7041-1	PLENUM CAP ASSEMBLY (REV. -)	12	12	1910548 MFG: 1942	12	-
2		AV357304-2	AIR VALVE (BLACK ANODIZE) (REV. A)	36	36	1911658 MFG: 1947	36	-
3		AV4080-3	AIR VALVE (REV. B)	36	36	1911659 MFG: 1947	36	-
VALUE FOR CUSTOMS: \$ 8,863.80 USD Country of Manufacture: United States								

CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

CERTIFICATE OF CONFORMANCE: THIS IS TO CERTIFY THAT THE PARTS FURNISHED ON THIS ORDER HAVE BEEN FUNCTIONALLY TESTED IN ACCORDANCE WITH STANDARD PROCEDURES DEFINED BY BAC. MATERIAL AND/OR PARTS FURNISHED IN THIS ORDER HAVE BEEN MANUFACTURED IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS AND SPECIFICATIONS. PHYSICAL AND CHEMICAL DATA WHICH PERTAINS TO THIS ORDER ARE AVAILABLE FOR INSPECTION.

QTY VERF VKFEDEX INT'L PRIORITY COLLECT
#13**RECEIVED**

NOV 25 2019

DART AEROSPACE LTD.

QUALITY CONTROL INSPECTOR

